

Date: Monday, 9/22/2008 11:17:27 AM
User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: 'S' LOCKING SEAL		
Job Number	: 42154						
Estimate Number	: 10052						
P.O. Number	:			Part Number	: D2126		
This Issue	: 9/22/2008	S.O. No.	:	Drawing Number	: D2126 REV. C		
Prsht Rev.	: NC			Project Number	: N/A		
First Issue	: / /	Type	: PURCHASED PARTS	Drawing Revision	: C		
Previous Run	: 35251			Material	:		
Written By	:			Due Date	: 10/6/2008	Qty:	500
Checked & Approved By	:			Um:	Each		
Comment	: Est Rev: B 99.03.29 Re-format, ECN 175 (Dwg to Rev. C) DM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
	Comment: PURCHASING Issue P/O: <u>7217</u> Make per Dwg D2126 Possible Supplier: Accurate Rubber: P/N: 110750004 Material release note required	<u>C 208/09/22</u> <u>500 ft</u>
2.0	110750004	Seal
	Comment: Qty.: 1.0000 f(s)/Unit Total : 500.0000 f(s) Seal	
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached	<u>J C 8/4/11</u> <u>500</u>
4.0	QC6	DIMENSIONAL CHECK
	Comment: DIMENSIONAL CHECK	<u>J 08/11/11</u> <u>500'</u> <u>Re QSP 019</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST405/411</u>	<u>P C 7/4/02</u> <u>500</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: 'S' LOCKING SEAL

Job Number: 42154

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/11/13 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-12

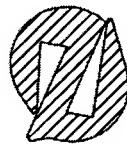
W/O:		WORK ORDER CHANGES					
*DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



1:1 SCALE
DETAIL

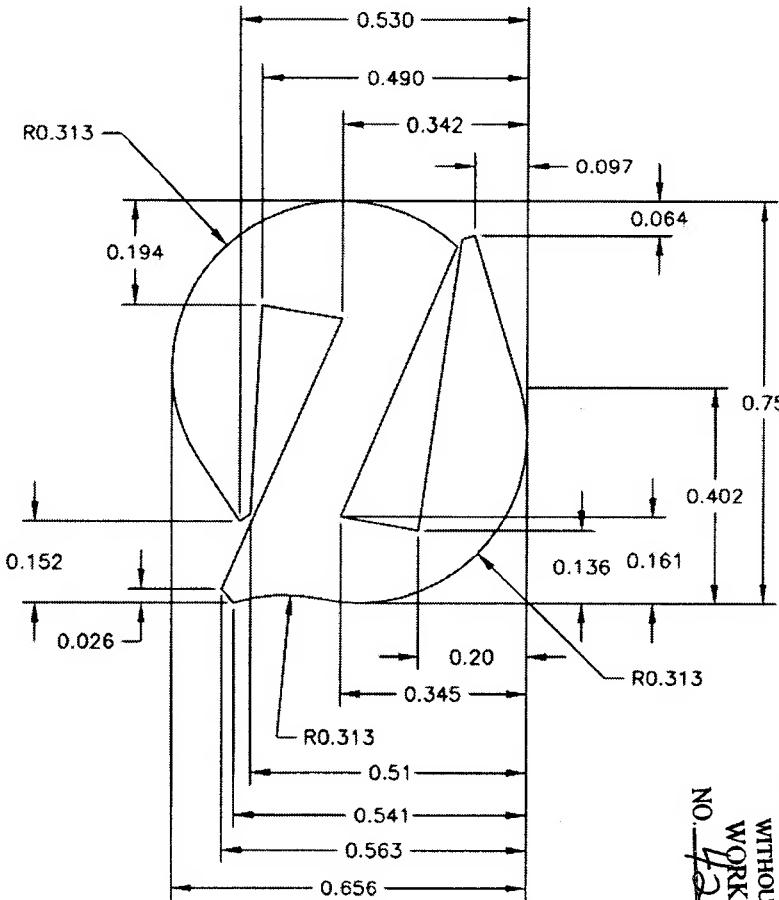
D2126-XXXX LOCKING SEAL

LENGTH

EG: 87.5" LONG: D2126-0875
10" LONG: D2126-0100

POSSIBLE SUPPLIERS:

ACCURATE RUBBER
ITEM NUMBER 110750004
PER DIE NUMBER 631



NOTES:

MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR
ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 42152

DESIGN	DRAWN BY	DART AEROSPACE LTD		
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA		REV. C
DATE		99.03.15	SHEET 1 OF 1	
A	KE	92.03.16	NEW ISSUE	
B	KE	98.12.01	REDRAWN; ADD PATTERN	
C	KE	99.03.15	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS	3:1

RELEASER
19.03.15 KE





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Toll Free: 1-888-478-2237

PACKING SLIP 00130496

CUSTOMER NO. 10750

PST# OOP

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Canada

T
O

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HAWKESBURY, ON K6A 1K7
Canada

10

DATE 11/05/08	SHIP VIA PUROLATOR	TERMS NET 30 DAYS					
PURCHASE ORDER NUMBER PO00007217	DATE ORDERED 10/31/08	SALES PERSON KRIS					
QUANTITY			ITEM NUMBER	DESCRIPTION	UNIT	UNIT PRICE	AMOUNT
ORDERED	SHIPPED	B.O.	<u>110750004</u>	#YAD-2 .26 LOCKING SEAL EXTRUSION	FT		
500	500	-					
<i>103 ft</i>							
SUBTOTAL GST							
TOTAL AMOUNT							
FREIGHT: Collect							

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Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 11/05/2008

Customer : Dart Aerospace LTD

Customer P.O. # : PO00007217

ACR W.O. # : 130496

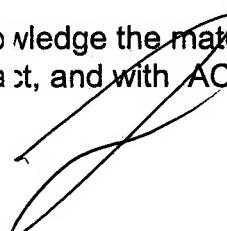
Item # : 110750004

Item Description: Yad-2126 Locking Seal

ACR Compound : F- 612

Date Shipped: 11/05/2008

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.


Jose Salas

(ACR GROUP INC. REPRESENTATIVE)

